### Regional Supply Chain Analysis for Alternative Jet Fuel Production in the Tropics

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#### **Overview**



- Introduction/motivation
- Objectives
- Selected results
- Summary

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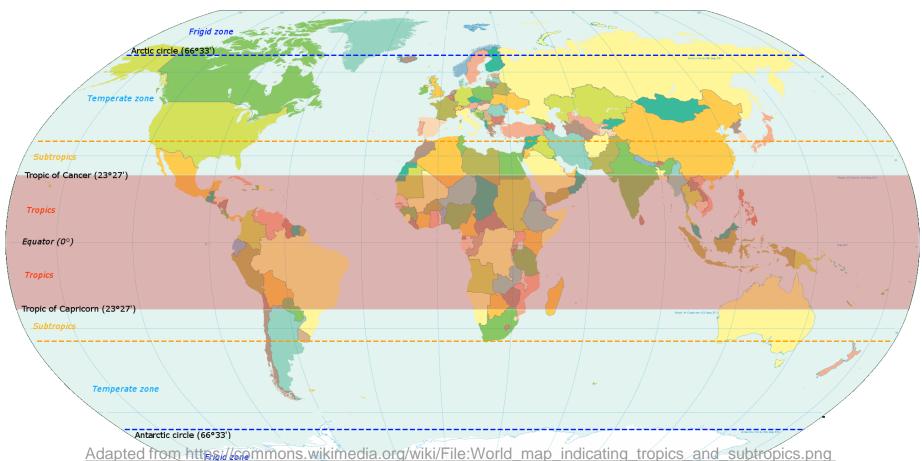


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## Alternative Jet Fuel Supply Chain, Tropical Region Analysis -- Motivation

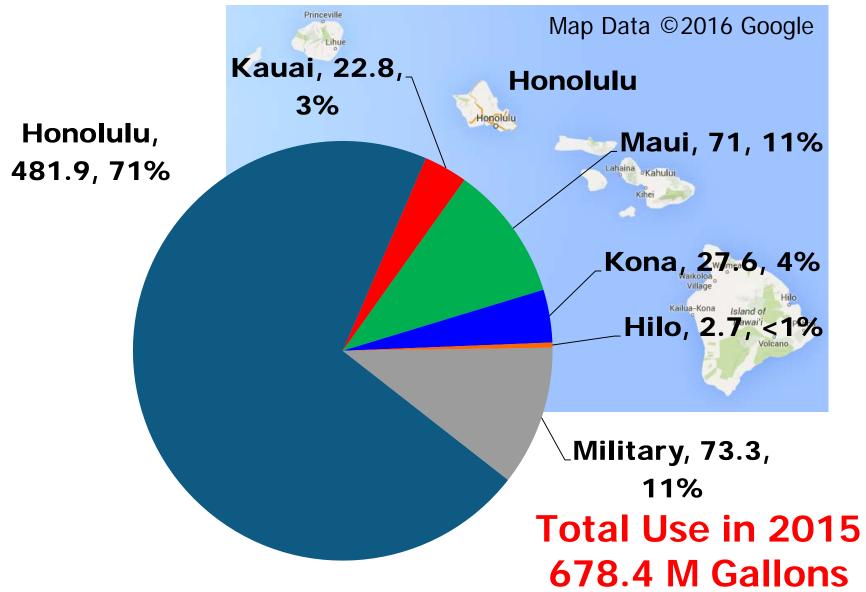


- The tropics account for 36% of the world's land mass
- Tropics are home to unique biomass materials, production practices/systems, and temporal availabilities



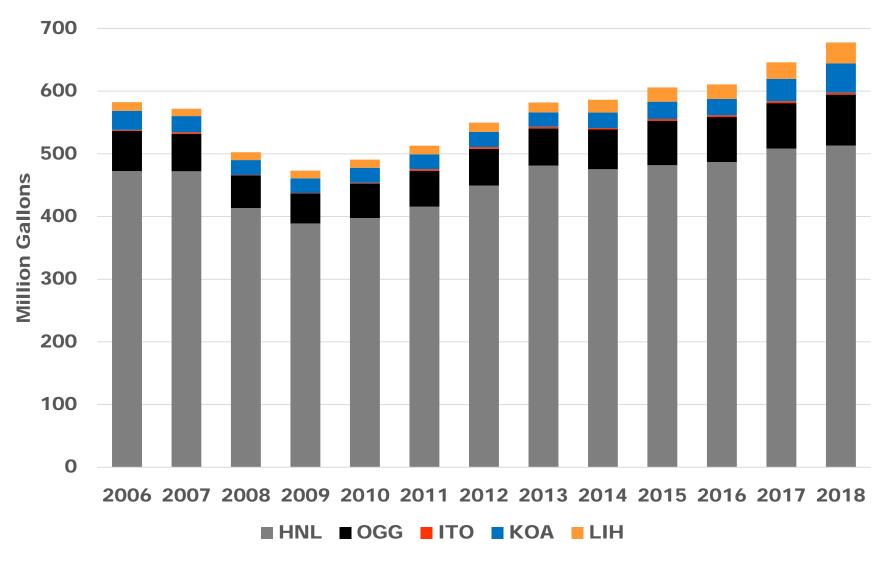
### Jet Fuel Use in Hawaii, 2015 Commercial Airports and Military (million gallons)





## **Commercial Jet Fuel Consumption in Hawaii**

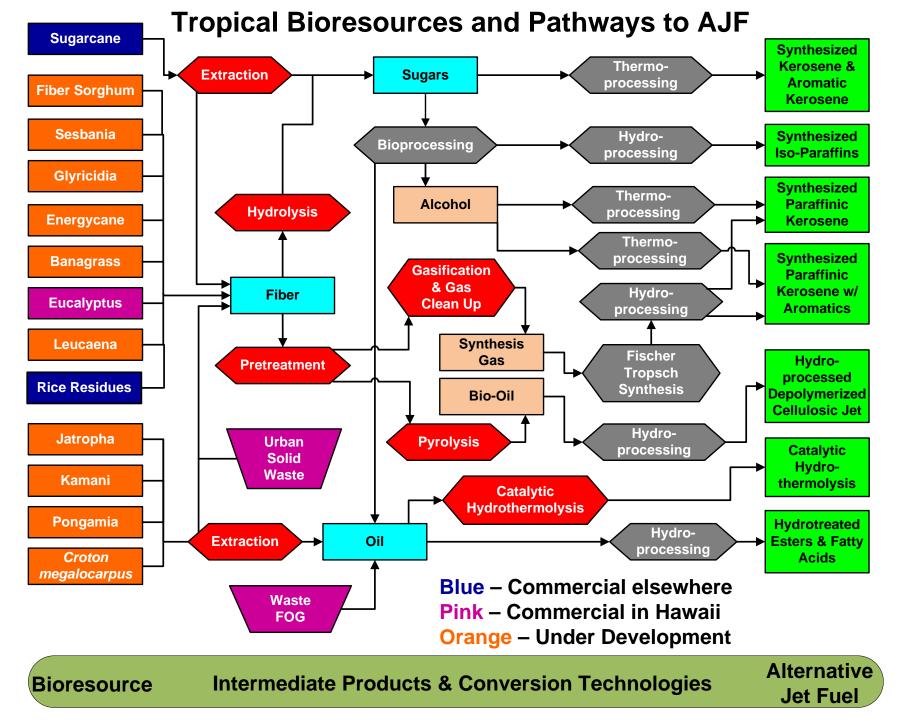




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## **University of Hawaii Objectives**



- Conduct literature review of tropical biomass feedstocks and data relevant to their behavior in conversion systems for AJF production<sup>1</sup>
- Engage stakeholders to identify and prioritize general AJF supply chain barriers (e.g. access to capital, land availability, etc.)
- Develop geographic information system (GIS) based technical production estimates of AJF in Hawaii
- Develop fundamental property data on biomass resources
- Develop and evaluate regional supply chain scenarios for AJF production in Hawaii

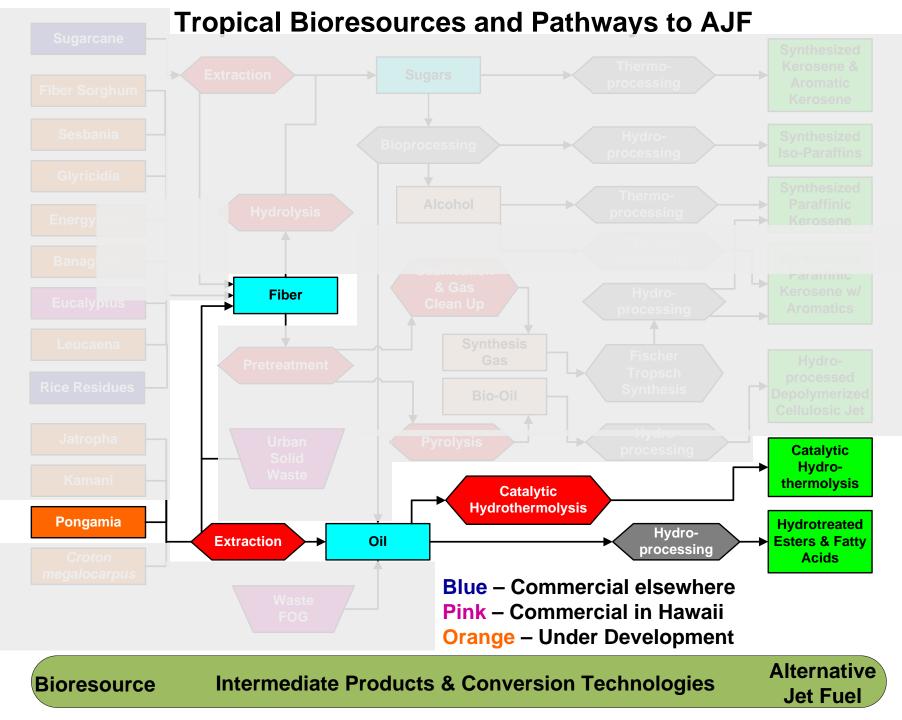


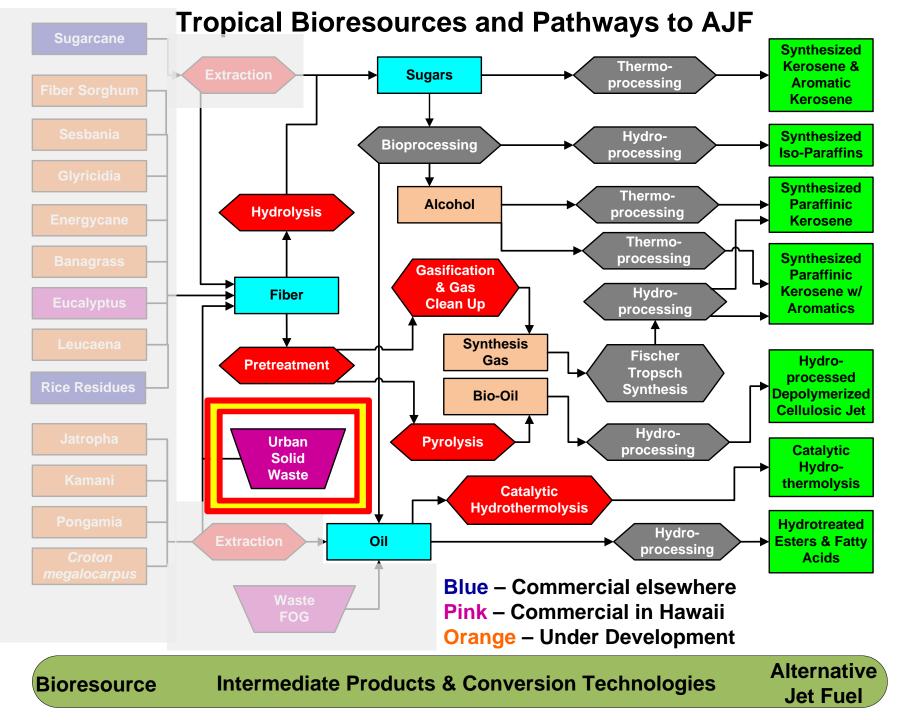
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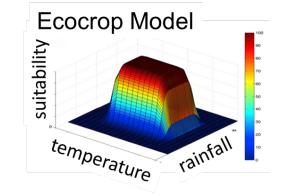


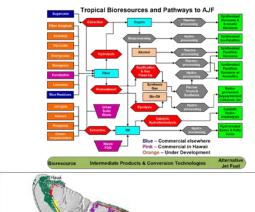
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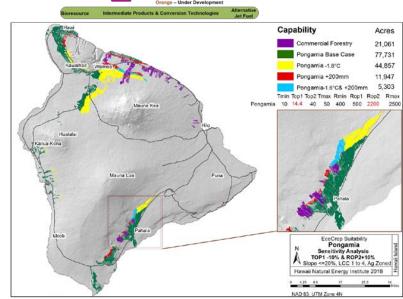
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#### **GIS** Feedstock Estimates

- Assessment criteria:
  - Soil capability class
  - Temperature (minimum mean monthly vs. mean annual)
  - Annual rainfall (taking into account soil permeability and slope)
  - Soil slope
  - Zoning
- EcoCrop model assessments
  - 14 feedstocks completed
  - Sensitivity analysis completed
  - Summary maps, tables
  - Implementation scenarios
  - Analysis & report preparation





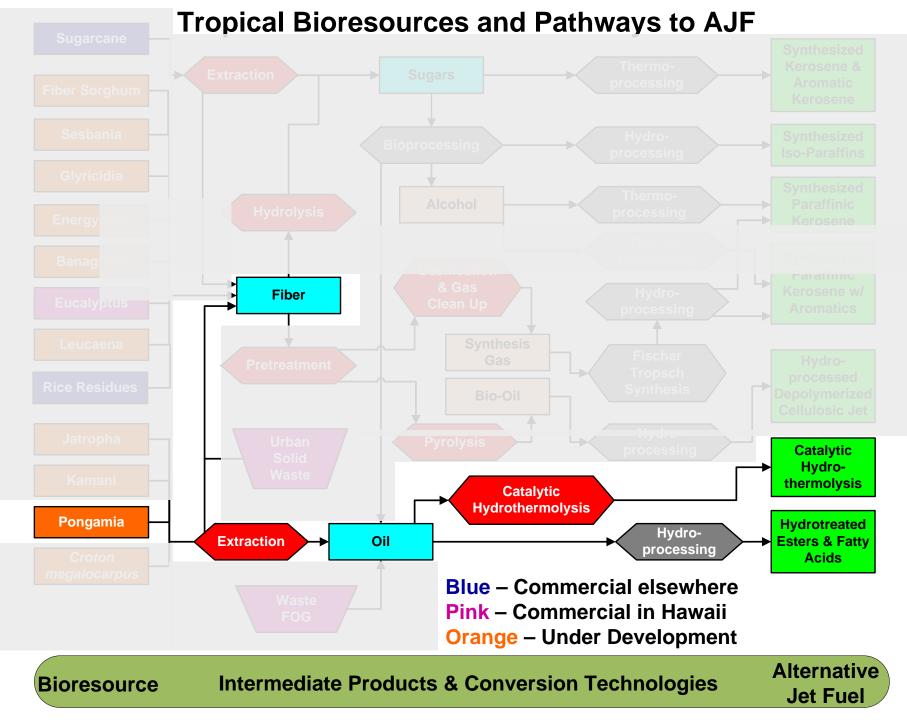


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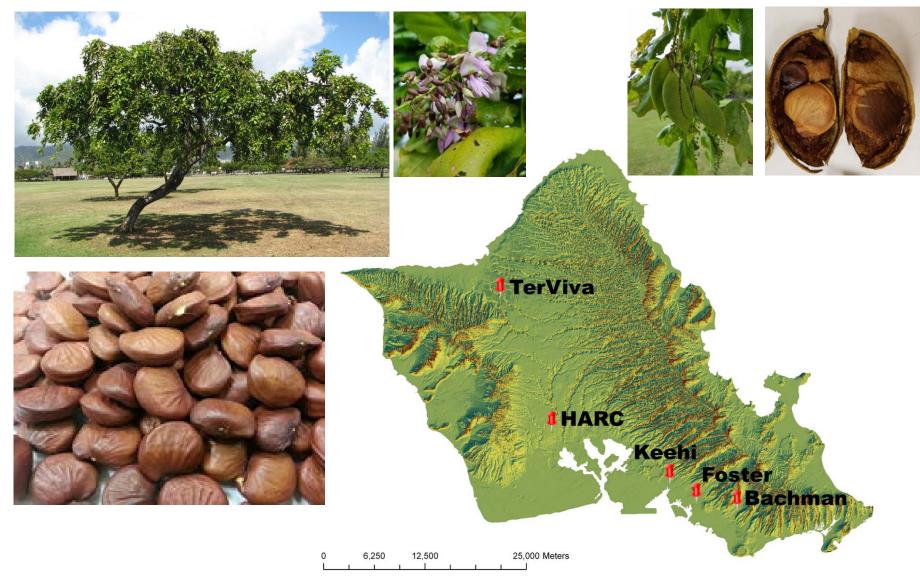
## Develop fundamental property data for tropical biomass resources



- Pongamia (Millettia pinnata) initial focus
  - Leguminous oil seed tree with current productivity estimated ~5
     Mg/ha/year
  - Production potential in Hawaii, Florida, Puerto Rico, USVI
  - Terviva start up company focused on providing pongamia germplasm for agricultural producers and value added processing
  - 100 ha planted on Oahu and 100 ha scheduled for Maui
  - Property data to focus on characterization of pongamia oil, oil seed press cake, seed pod material
  - Invasiveness assessment based on plants already established in Hawaii
  - Longer term goal -- energy input/output analysis of pongamia production system

## Pongamia on O`ahu





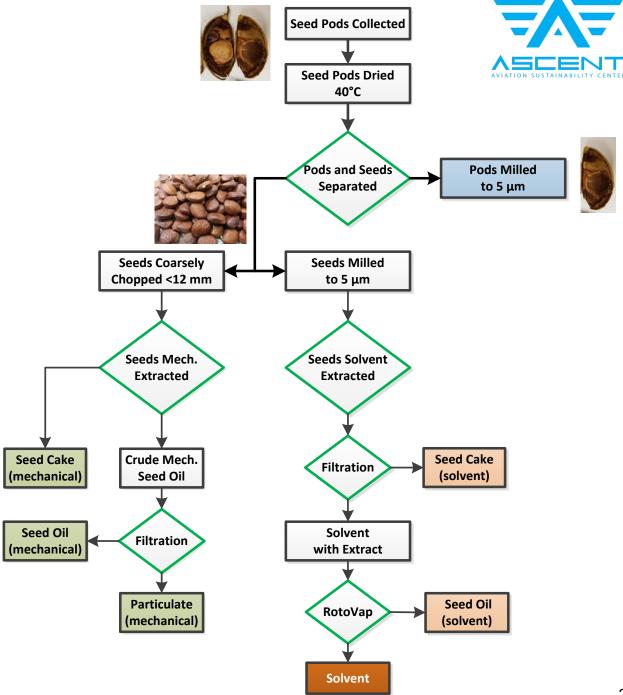
## Pongamia Sample Preparation



**Cryogenic Mill** 



**Ptiba Screw Press** 



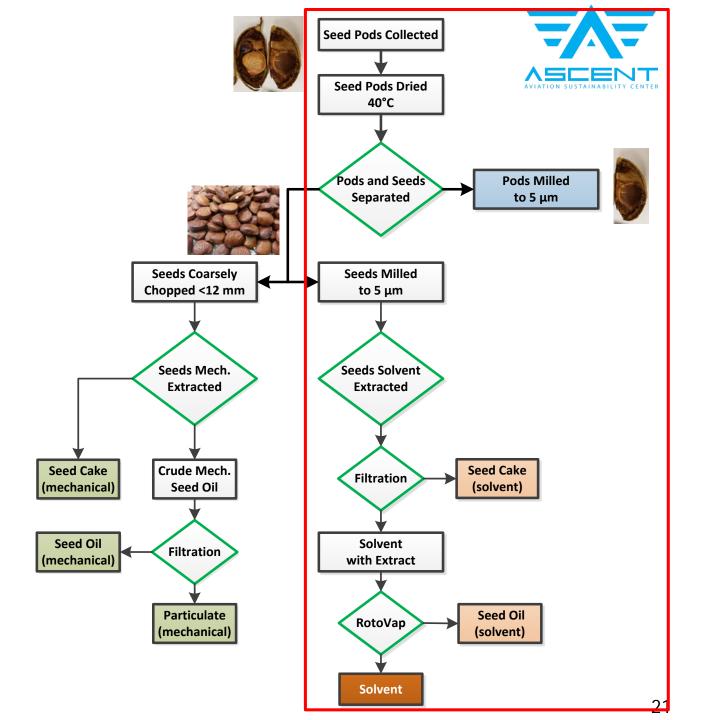
## Pongamia Sample Preparation



**Cryogenic Mill** 



**Ptiba Screw Press** 



## **Pongamia Characterization**

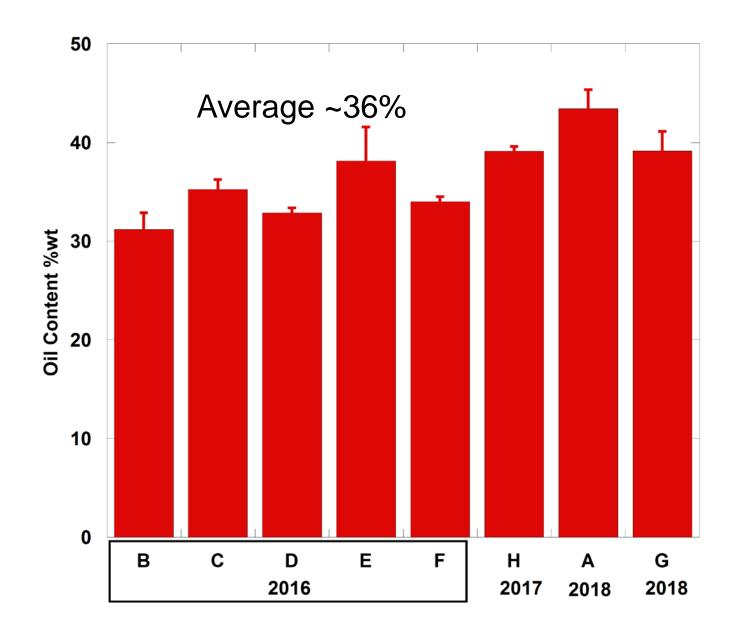


#### Oil properties

- Viscosity, density, iodine number, free fatty acid content, fatty acid profile, flashpoint, phase transition temperatures
- Seed, oil, seed cake, pods
  - Ultimate analysis for major elements: C, H, O, N, S
  - Proximate analysis §: volatile matter, fixed carbon and ash
  - Major ash species: K, CI, Na, P, Mg, Si, Fe, Ti, AI, and Ca
  - Minor ash species: Mn, Fe, Cu, Zn, Rb, and Sr
  - Moisture content
  - Energy content or heating value
- Properties needed for logistics: particle size distribution of materials, bulk densities, etc.

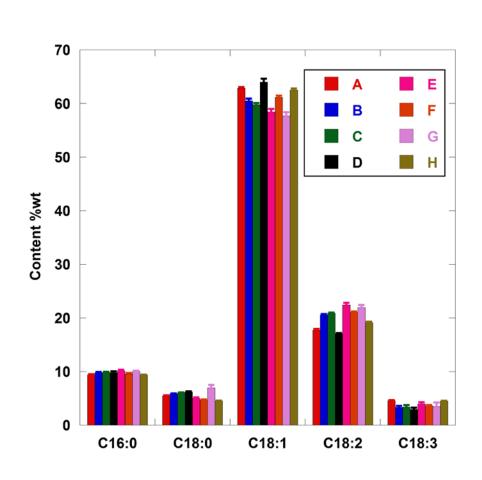
## Pongamia Oil Yield





## **Pongamia Fatty Acid Profiles**





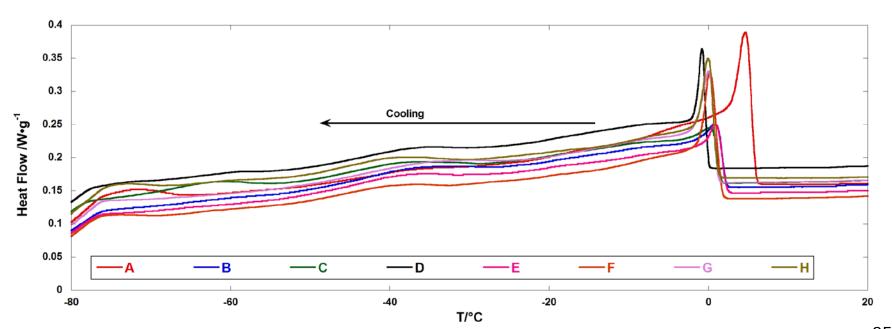
C18:0 **Others** C18:2 C18:3 C18:1 C16:0 100 80 Content %wt 60 40 20 Pongamia Canola Soybean Jatropha Carinata

Pongamia Results

Oil Comparison

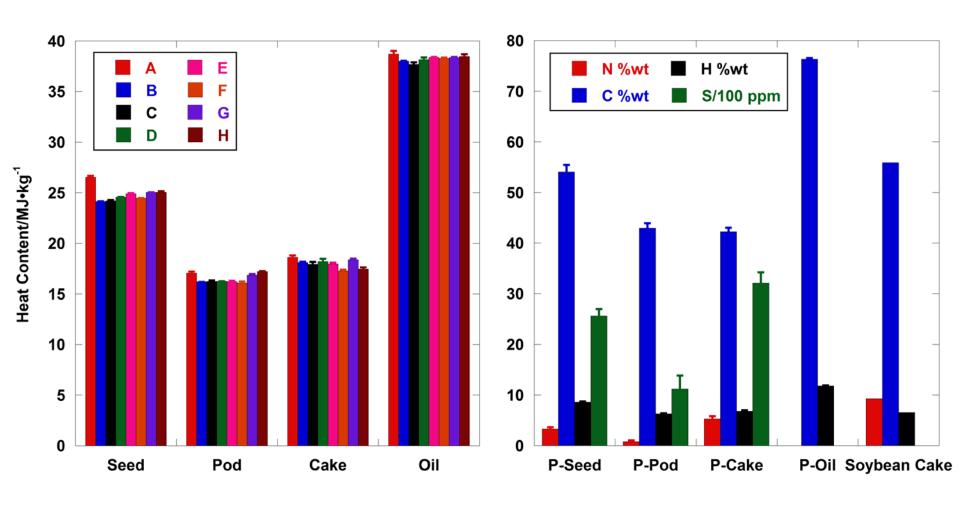
# Pongamia Oil Properties

Property	Average Value
FFA (%)	0.66±0.13
lodine value	50.92±12.91
Kinematic viscosity @ 40°C (mm <sup>2</sup> s <sup>-1</sup> )	33.887±2.854
Density @15°C (g m <sup>-3</sup> )	0.9346±0.0043
Flash Point (°C)	138±2



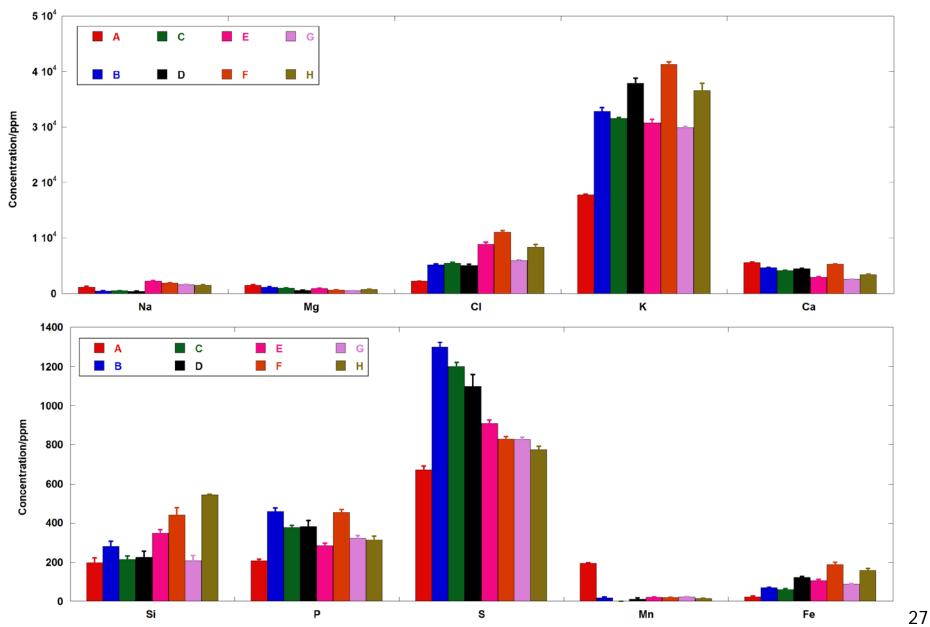
## **Pongamia Component Analysis**

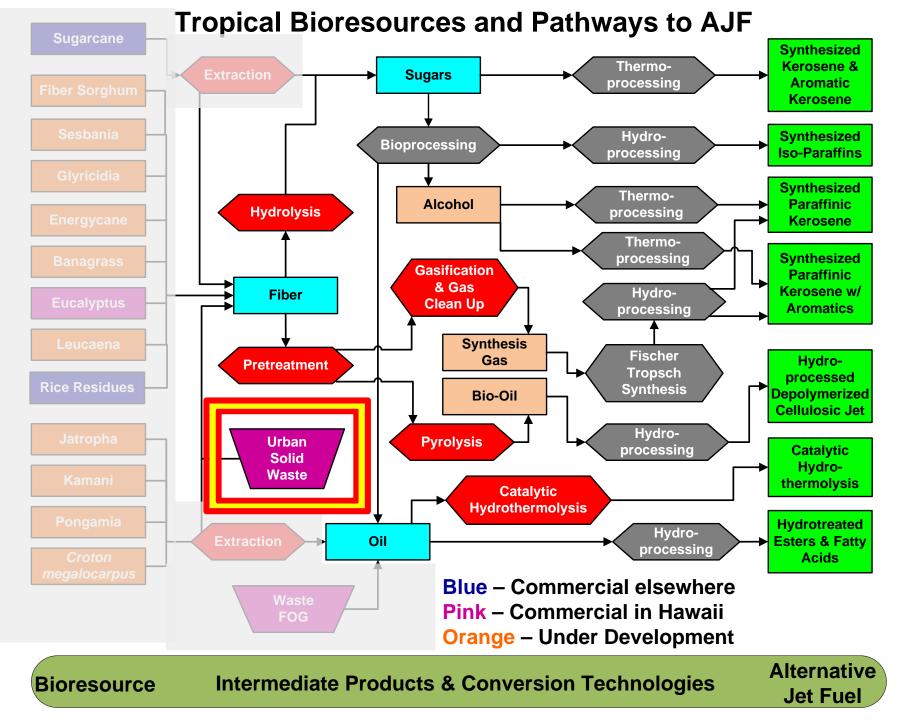




## Pod minor elements by XRF







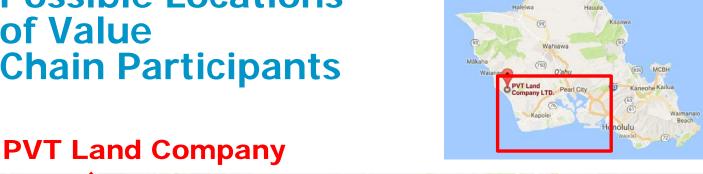
## **PVT Feedstock Processing Facility**





## **Possible Locations** of Value **Chain Participants**





#### ~10 miles between Map data ©2017 Google Keaīwa Heiau State Waimalu **PVT and CIP PVT Land** Pearl City Recreation Company LTD. Area Akupu Aiea Pearlridge Center (2) Reynolds Recycling Nanakuli Village... ODon's Truck Rental Halawa Pearl Harbor Joint Base Pearl 93 Harbor-Hickam Makakilo adise Cove Luau 🗿 Honokai Hale Pearl Harbor Ewa Villages (764) HICKAM FIELD Honolulu Wet'n'Wild Hawaii @ TKapolei Public Library Veolia Water International North America Airport Island pers Point lousing **Energy** Ewa Beach Refinery Kalaeloa Kalaeloa Airport Daniel K. Airport Mamala Balnouye Airport Campbell Industrial Park Par Hawaii Refinery



Construction & Demolition Waste Intake

**Material Processing** 

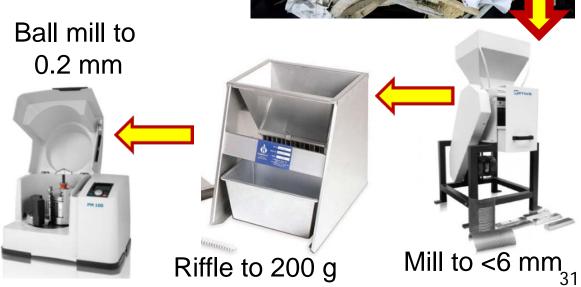


~50 kg of nominal <150 mm feedstock





**Analytical Requirement** 



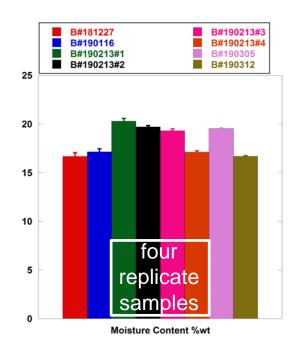
#### **PVT Feedstock Characterization**

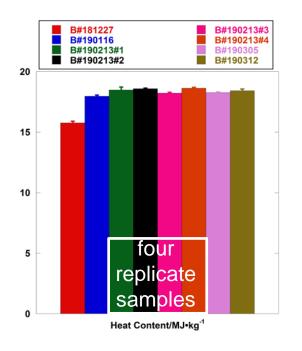


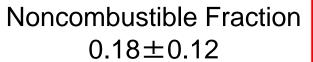
- Characterization of feedstock properties needed to inform conversion process design
  - Ultimate analysis for major elements: C, H, O, N, S
  - Proximate analysis: volatile matter, fixed carbon and ash
  - Major ash species: K, CI, Na, P, Mg, Si, Fe, Ti, AI, and Ca
  - Minor ash species: Mn, Fe, Cu, Zn, Rb, and Sr
  - Moisture content
  - Energy content or heating value
- Characterization of feedstock properties needed for logistics particle size of materials, bulk densities, etc.
- Time series data to assess variability in supply

## **Summary of Five Sampling Events**

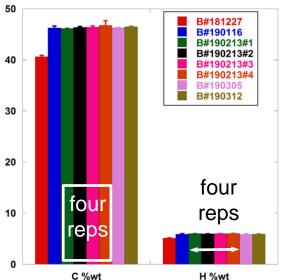


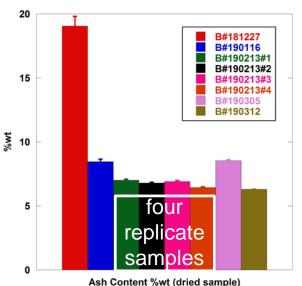


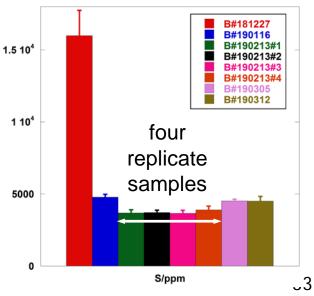




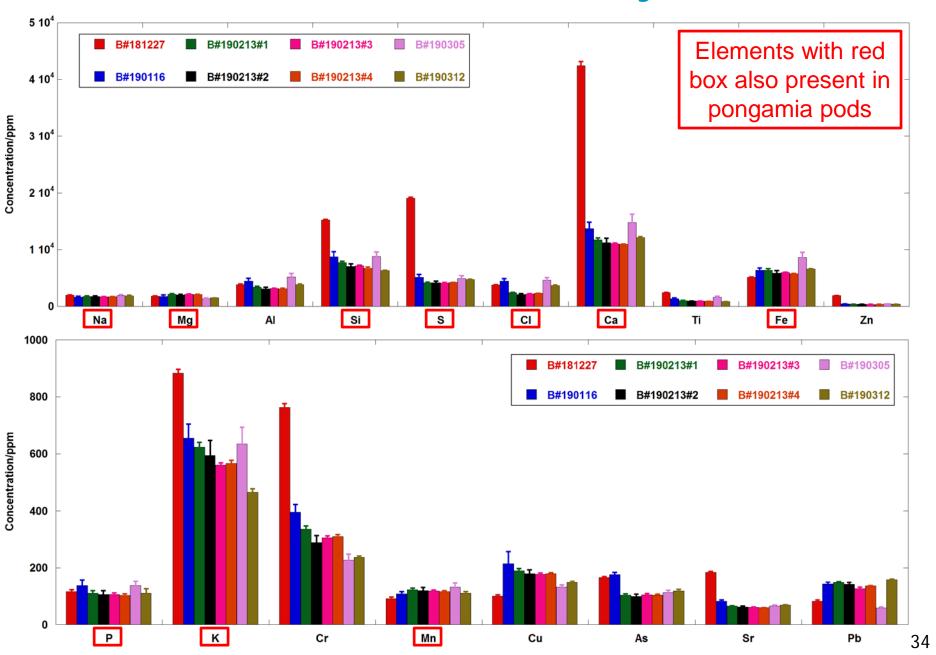
Clean eucalyptus wood C 51.3% H 5.78% N 0.3% S 0.02% HHV 19.3 MJ/kg Ash 0.72% MC 52%





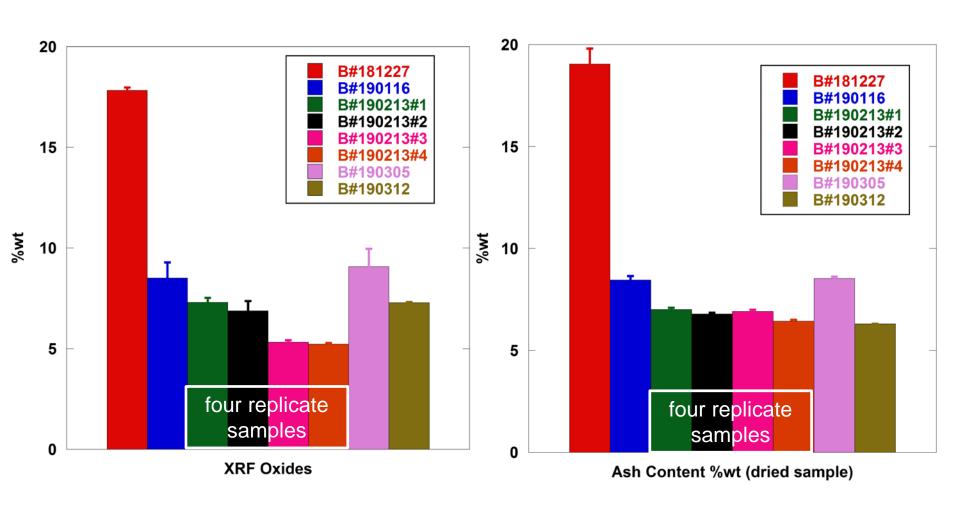


## Lower concentration elements by XRF



#### XRF oxides vs. total ash





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- Tropics provide unique biorenewable resources for AJF feedstocks
- Review of tropical biomass resources for AJF production published
- Summary report on GIS analysis estimating resource production potential underway
- Physicochemical properties of pongamia samples characterized to inform oil and byproduct utilization
- Physicochemical properties of C&D waste characterized to begin assessing variability of highly heterogeneous material stream



## **Questions?**