FAA CENTER OF EXCELLENCE FOR ALTERNATIVE JET FUELS & ENVIRONMENT

## Regional Supply Chain Analysis BANR/WSU/FTOT

## Project 001

Lead investigator: Michael P Wolcott, Washington State University Co Investigators: Kristin Brandt, Dane Camenzind, Washington State University Greg Latta, University of Idaho Collaborators: Kristin Lewis, Matthew Pearlson, Volpe National Transportation Center

Project manager: Nathan Brown, FAA

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# **BANR – USDA AFRI CAP Project**



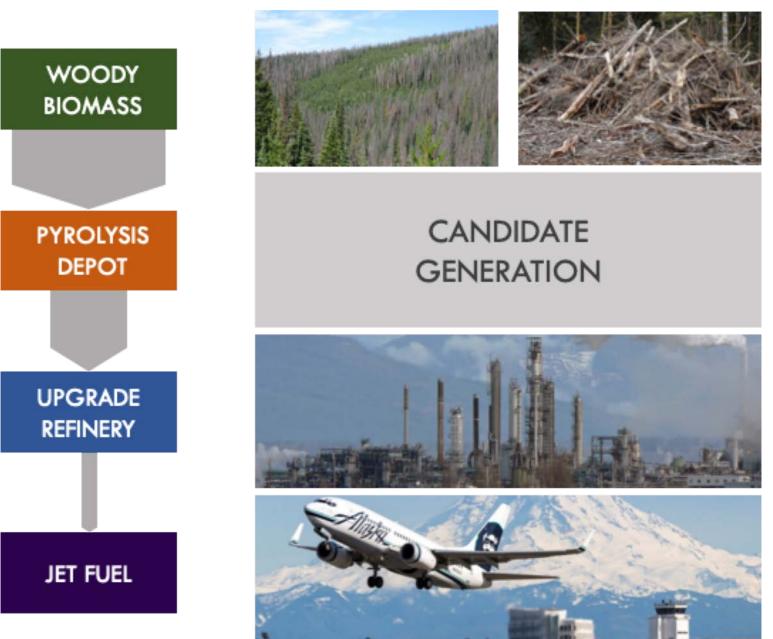


BIOENERGY ALLIANCE NETWORK OF THE ROCKIES

- Beetle Killed Stands
  - Material may or may not be suitable for traditional forest products
  - Harvest methods studied extensively
  - Focus on ecological impacts of local study sites
  - Did NOT develop a method for region wide estimates of materials
- LURA Model
  - Used by NARA and ASCENT for feedstock estimates
  - Based on FIA volumes and material flows to satisfy economic activity
  - Challenged with beetle killed material from location on public lands and no economic needs
  - Develop several scenarios to estimate

## **BANR SUPPLY CHAIN**

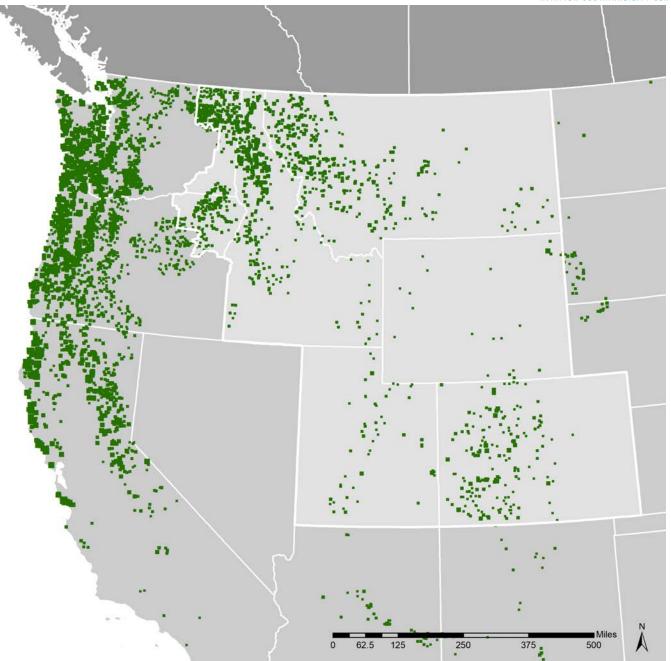




## **LURA Feedstock Modeling**



4



### Forest Inventory Analysis Points Harvestable Residuals (BDMT/yr)

- > 5,000
- 5,000 3,000
- **3,000 2,000**
- **2,000 1,000**
- < 1,000

# **Grid Study**

Aggregated Feedstock (BDMT/yr)

- > 200,000
- 200,000 100,000
- ∎ 100,000 50,000
- 50,000 25,000
- 25,000 10,000
- 10,000 5000

## Distance to Freight Analysis Framework (miles)



5 - 10

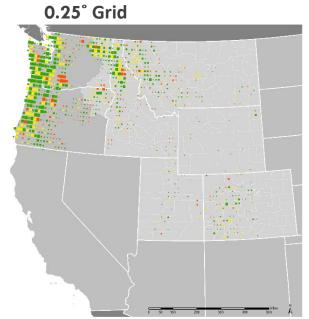




0.50° Grid

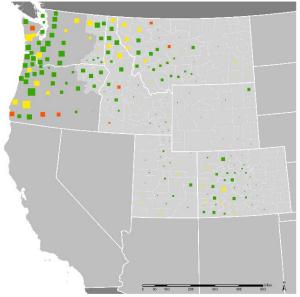








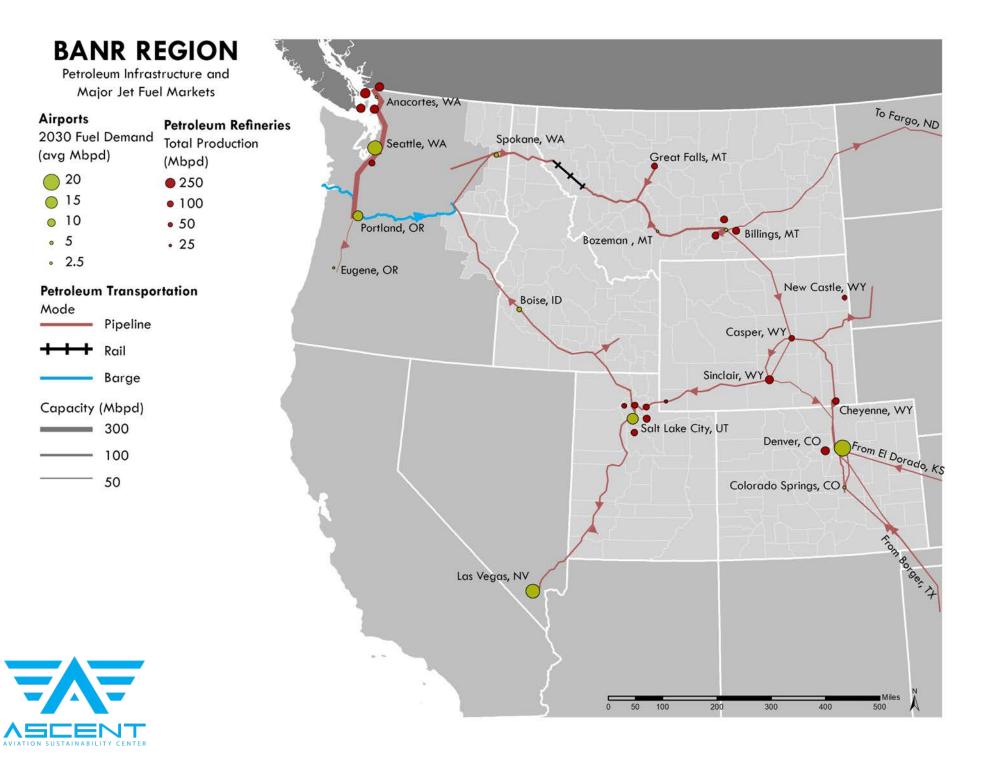
## **County Centroids**

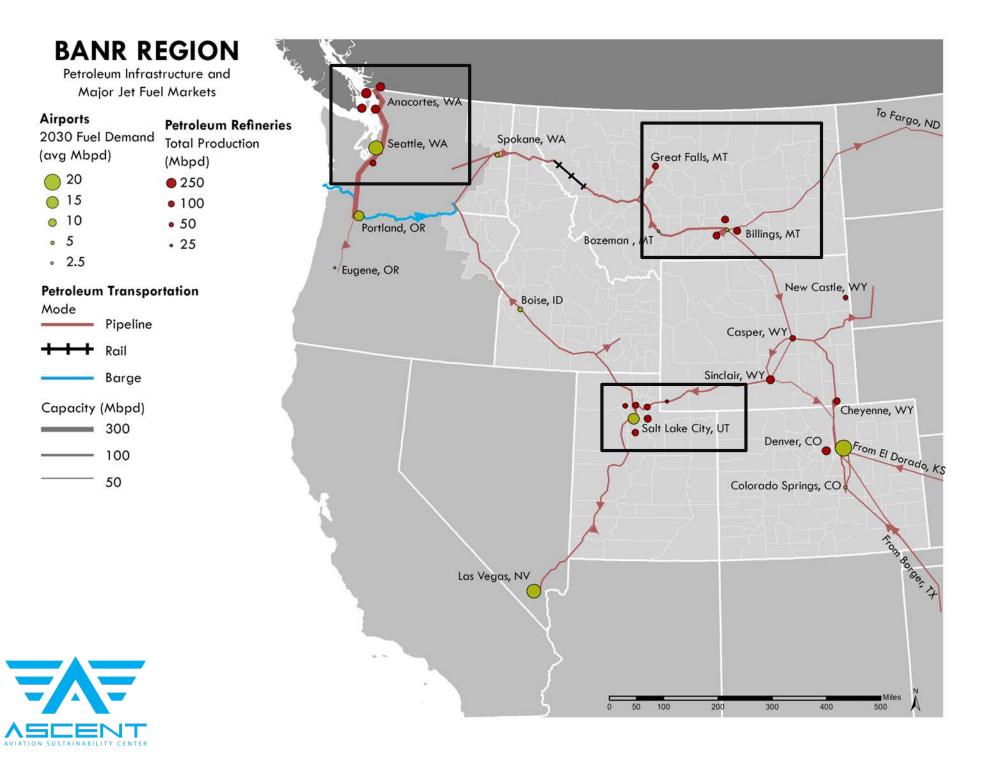


## **Grid Study**



Nodes Types	Number of Points	Average Distance to Nearest Roads Point (m)	Average Distance from Approximated Point to LURA Point (m)
LURA points	2,831	8,300	0
0.10 degree grid	2,147	8,200	3,700
0.25 degree grid	962	8,300	9,300
0.50 degree grid	395	8,500	17,700
0.75 degree grid	221	9,100	27,600
County Centroids	213	6,300	31,500





# **Sub-Regional Modeling**



9

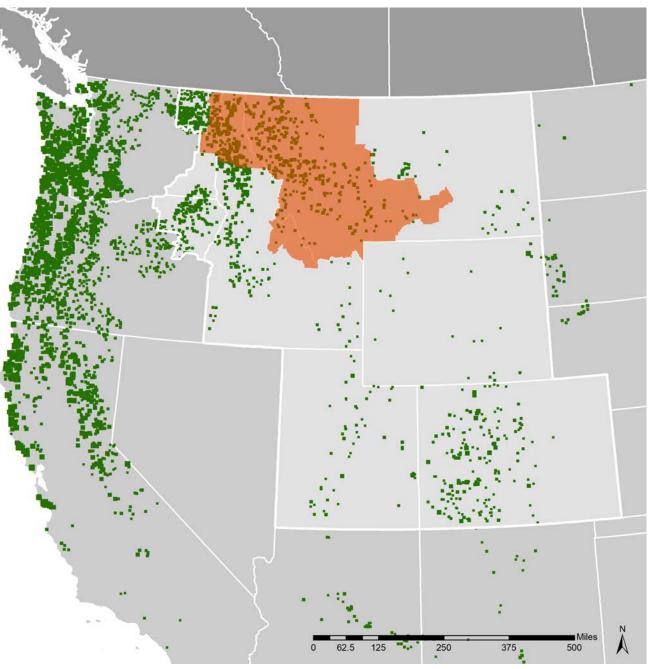


Western Montana Corridor

Forest Inventory Analysis Points Harvestable Residuals

(BDMT/yr)

- > 5,000
- 5,000 3,000
- 3,000 2,000
- 2,000 1,000
- < 1,000



## 10

## **Modeling Tools**



FTOT

- Built for national-scale supply chain analysis
- Uses aggregated flow candidate generation
- Nation-wide multimodel transportation network dataset
- Build and solve MILP models
- Automate ArcGIS network analyst

Built for regional-scale supply chain analysis

MASTRS

- Uses gridded candidate generation
- Uses mix of high and low resolution network datasets





# **Site Candidate Generation**



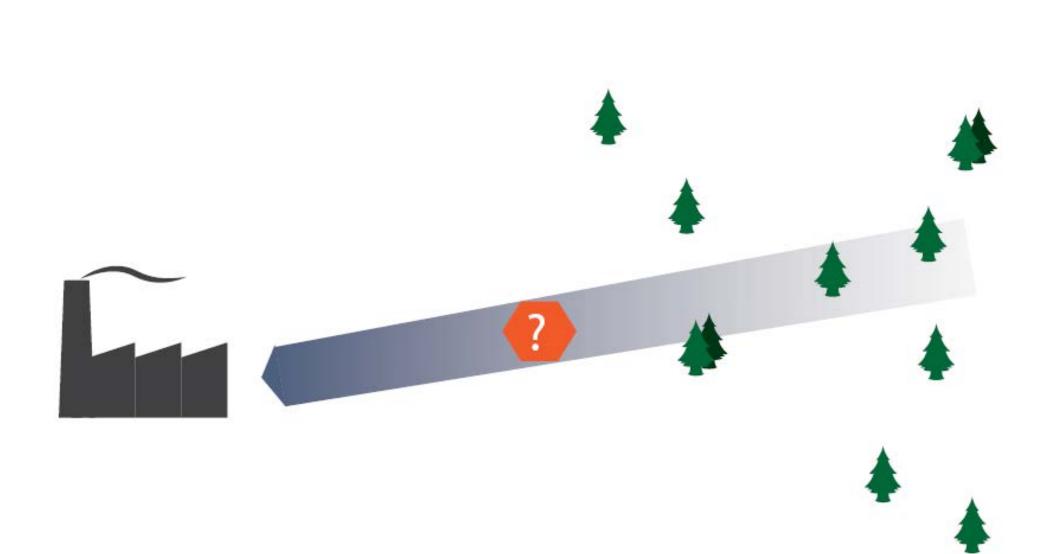
## • FTOT

- Places candidates using link flow aggregation over multimodal network
- Candidate generation and optimization are done sequentially

- MASTRS
- Places candidates using projected operating costs for single candidate
- Force geographic spread with grid
- Candidate generation and optimization are separate processes



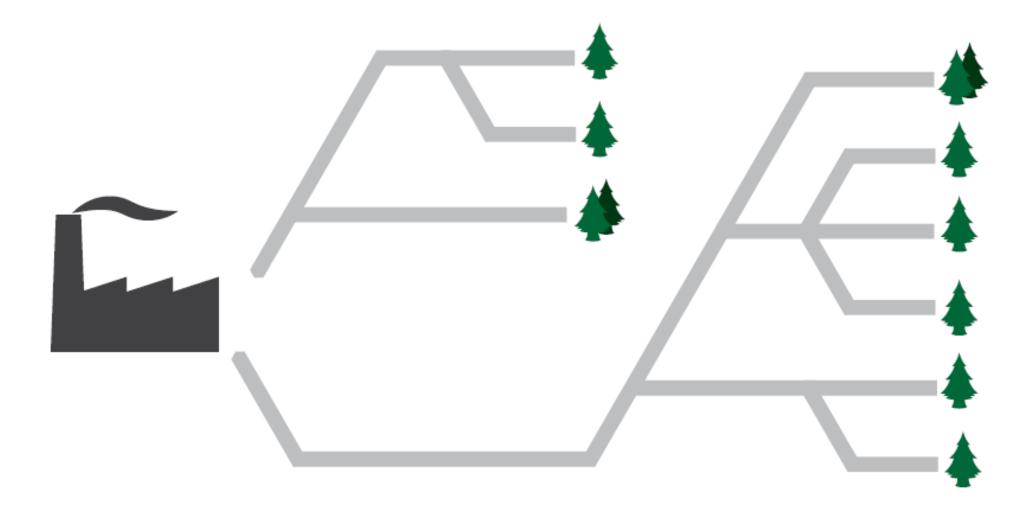








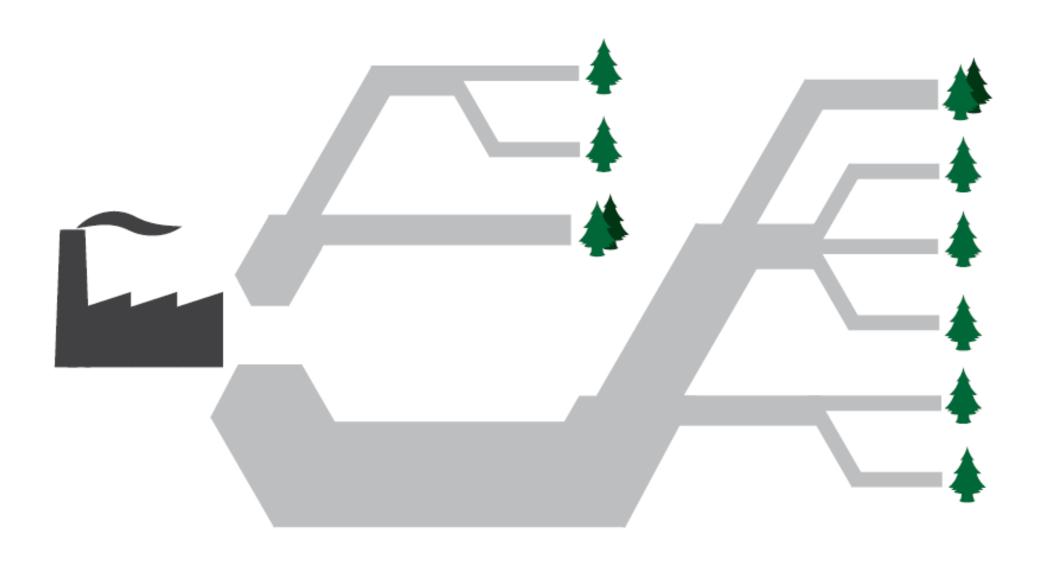
# 1. Route feedstock to destinations







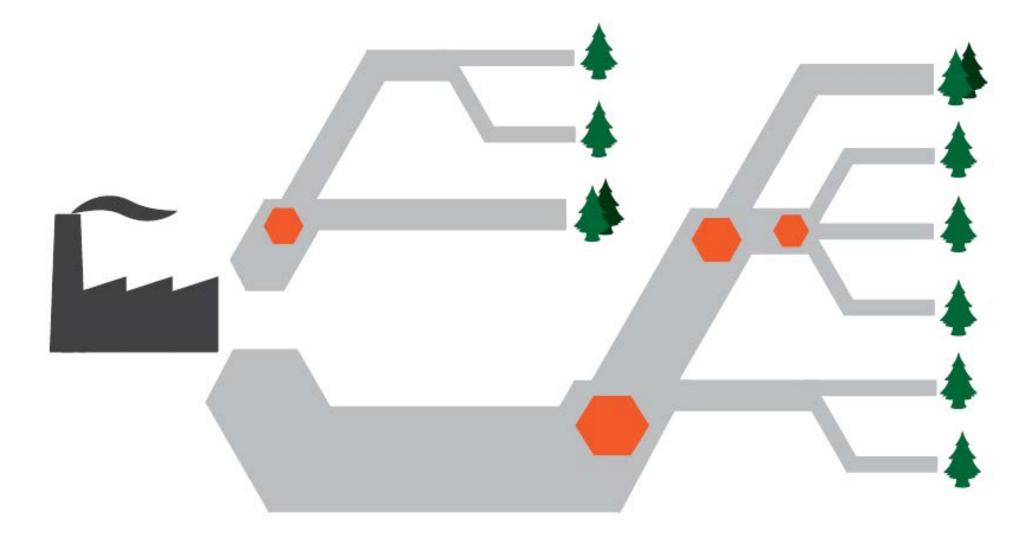
## 2. Aggregate route flow







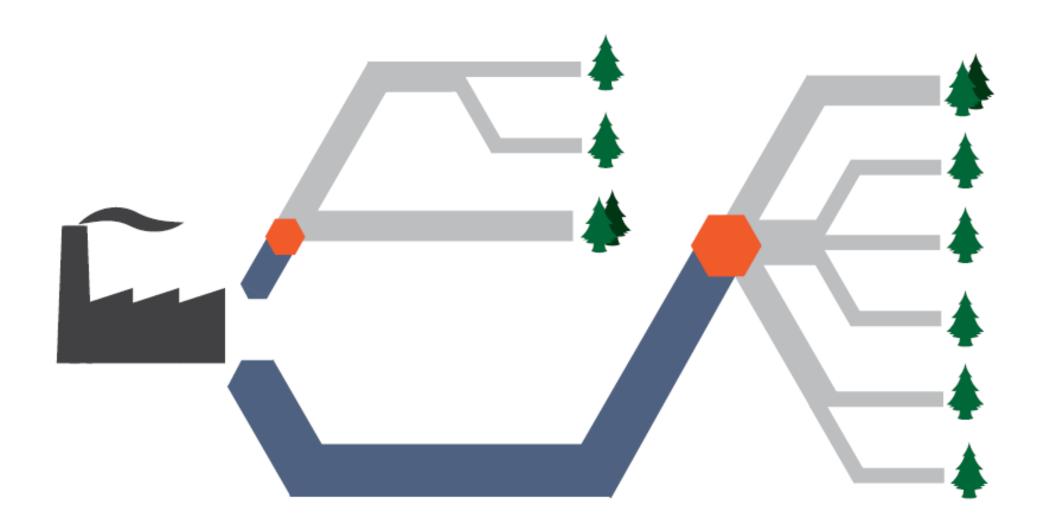
3. Place processor candidates where flow meets a threshold





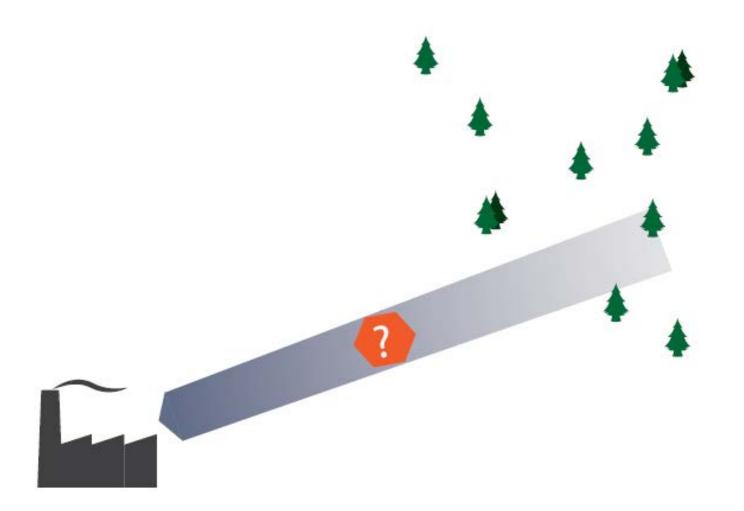


## 4. Find optimized route solution





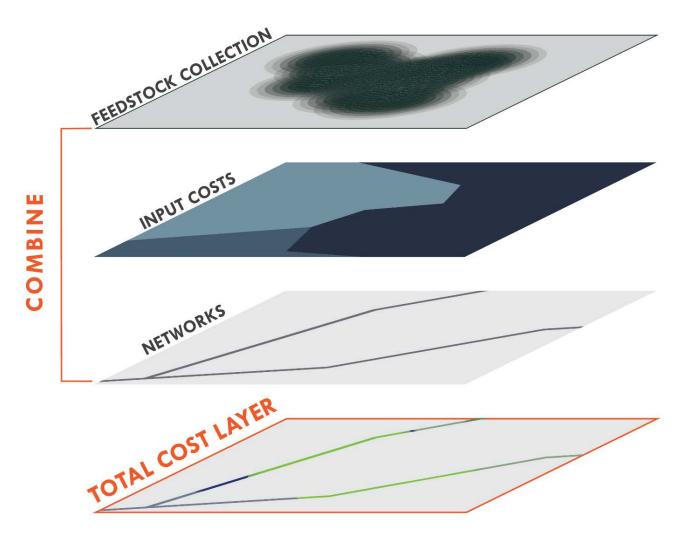








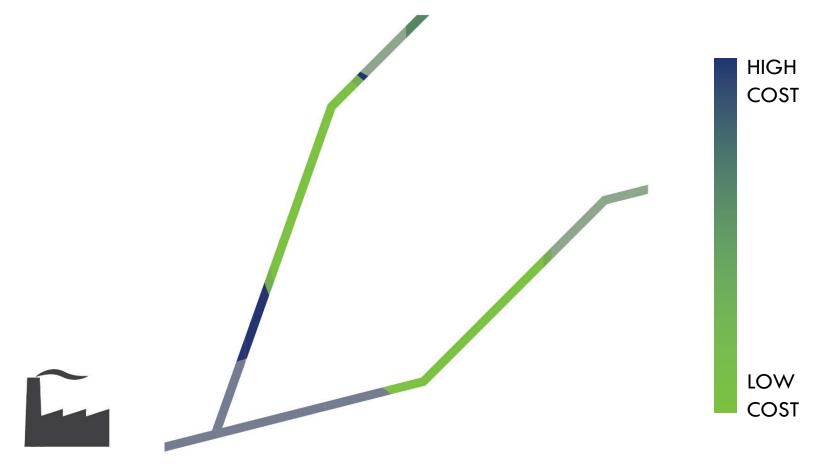
1. Combine input layers to produce total costs layer







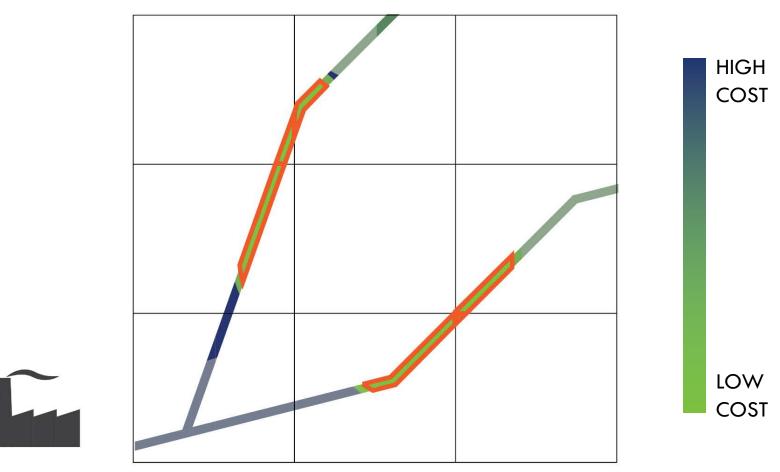
2. Lay road grid over total cost layer







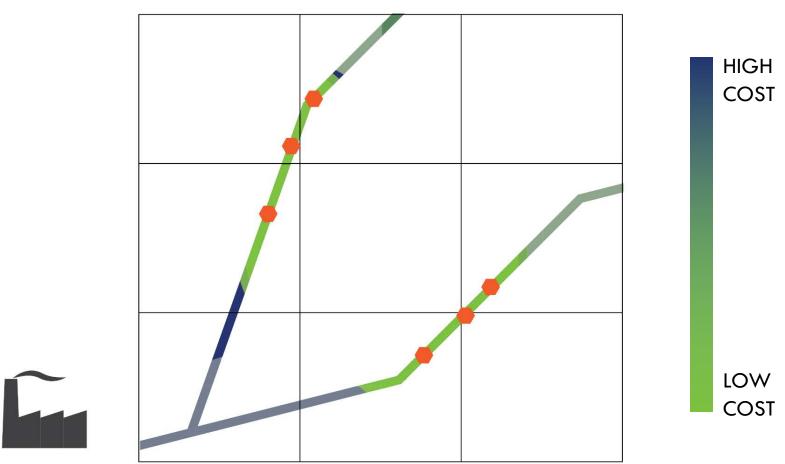
3. Select lowest scoring polygon in each grid







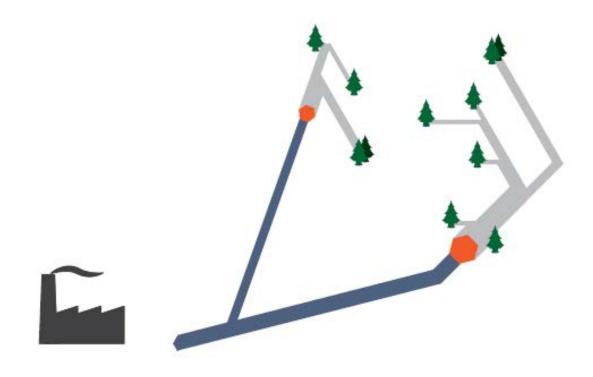
4. Locate candidate site in center of each polygon

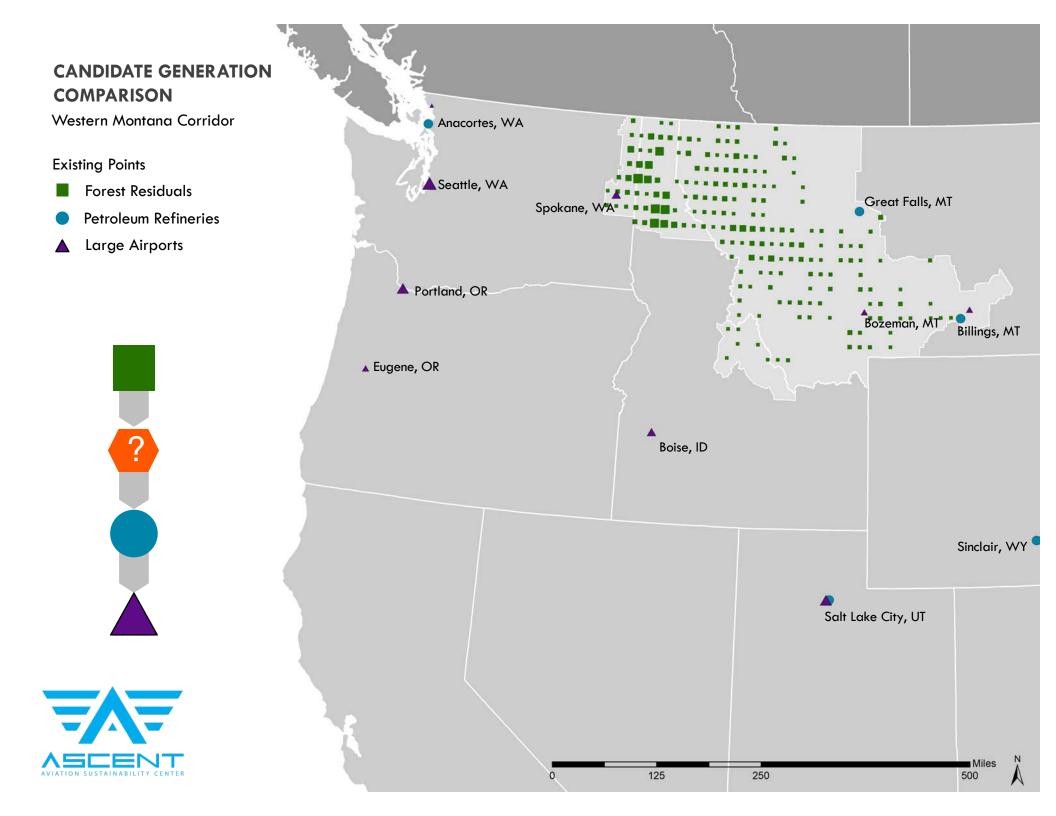






## 5. Find optimized route





### **FTOT CANDIDATES**

**Existing Points** 

- Forest Residuals
- Petroleum Refineries

Freight Network

—— Road

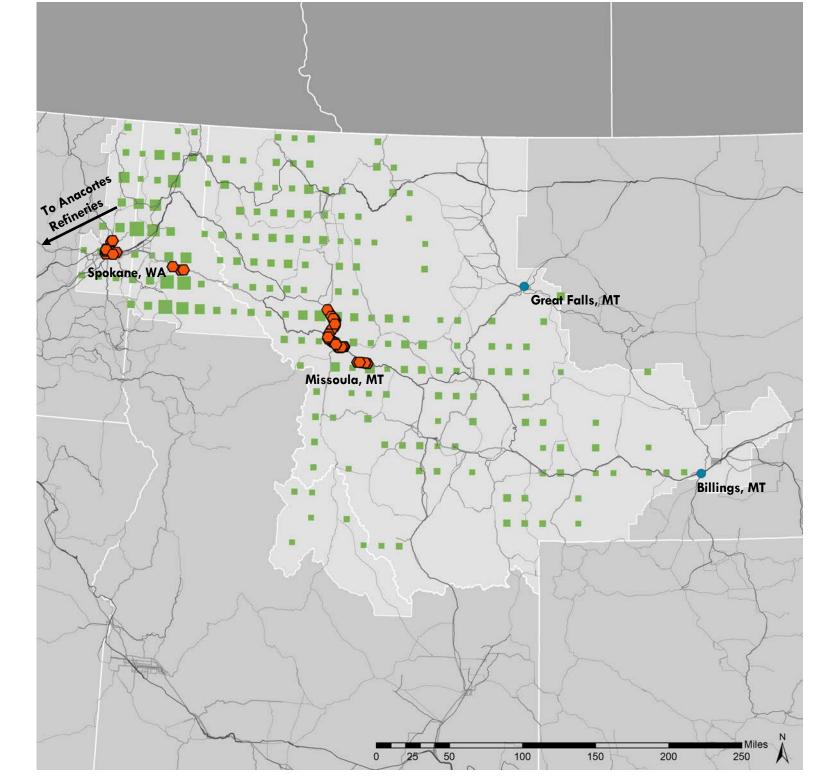
— Rail

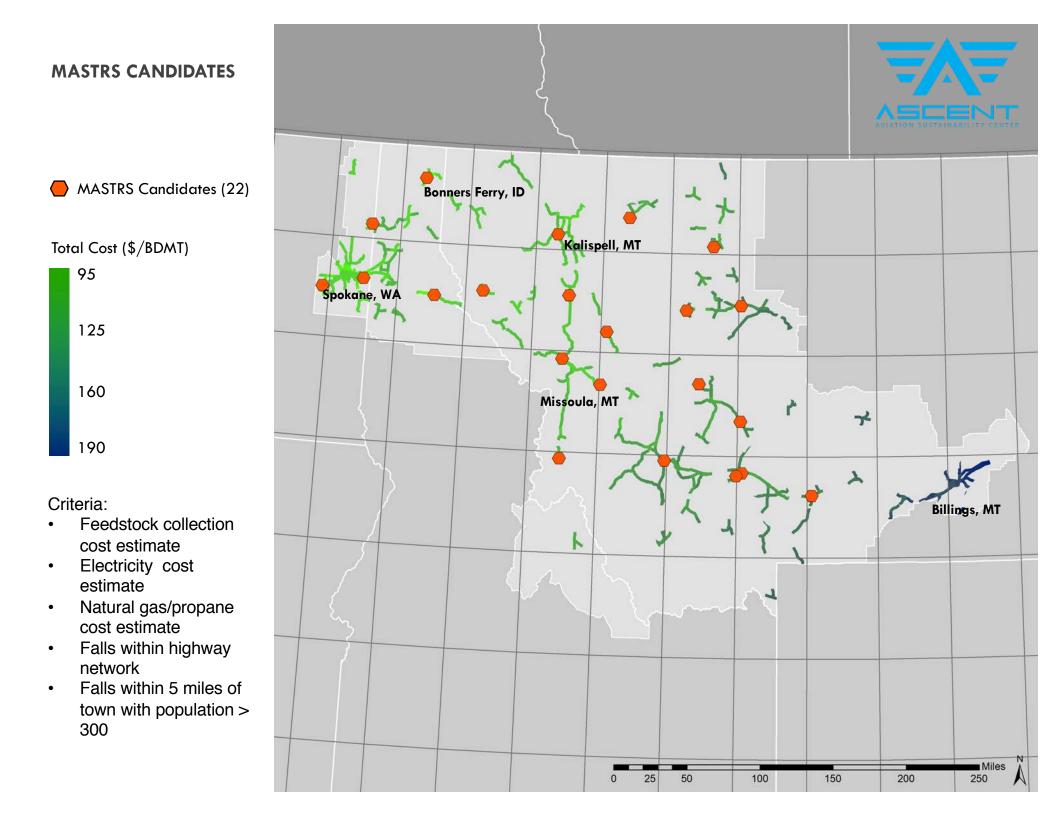
FTOT Candidates (63)

Criteria:

- Candidates required > 50k tons of flow
- Minimum depot size set to 250k tons for optimization



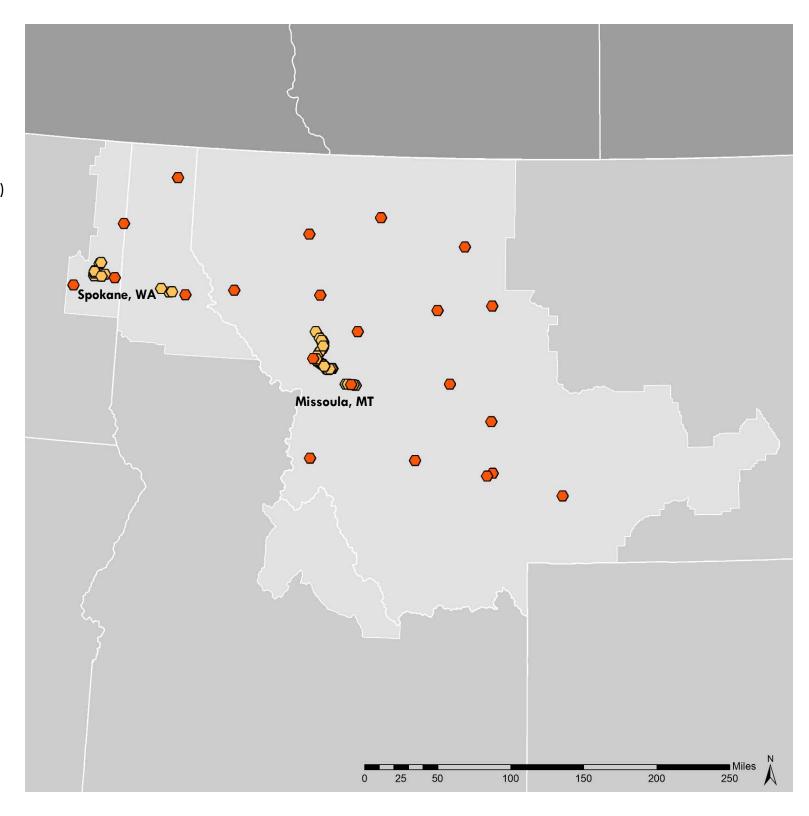




## CANDIDATES COMPARISON

Candidates

- MASTRS Candidates (22)
- FTOT Candidates (63)





## CANDIDATE COMPARISON

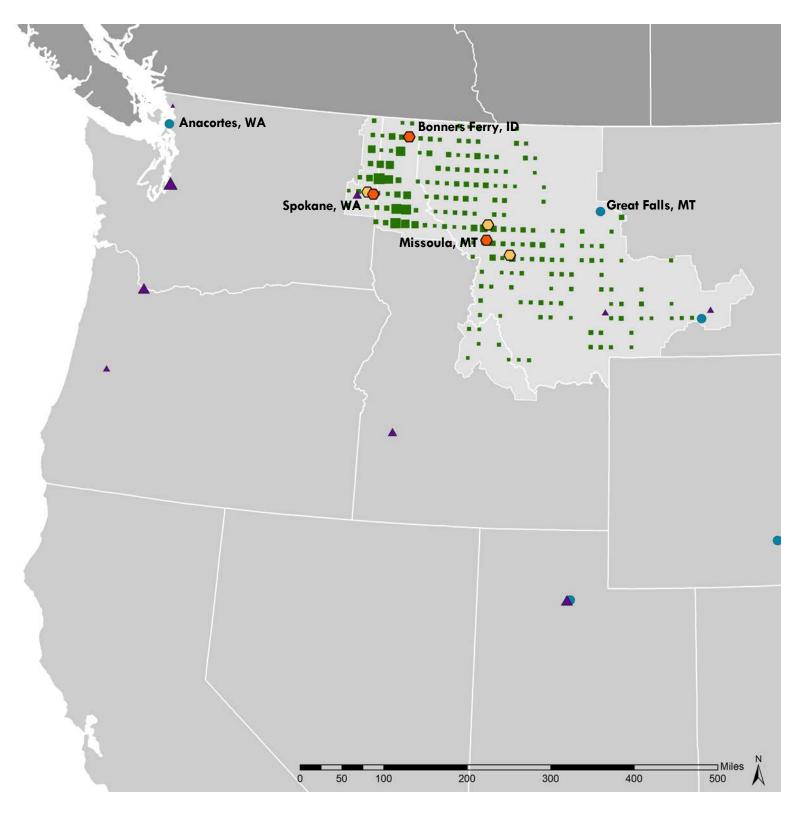
Western Montana Corridor

### **Existing Points**

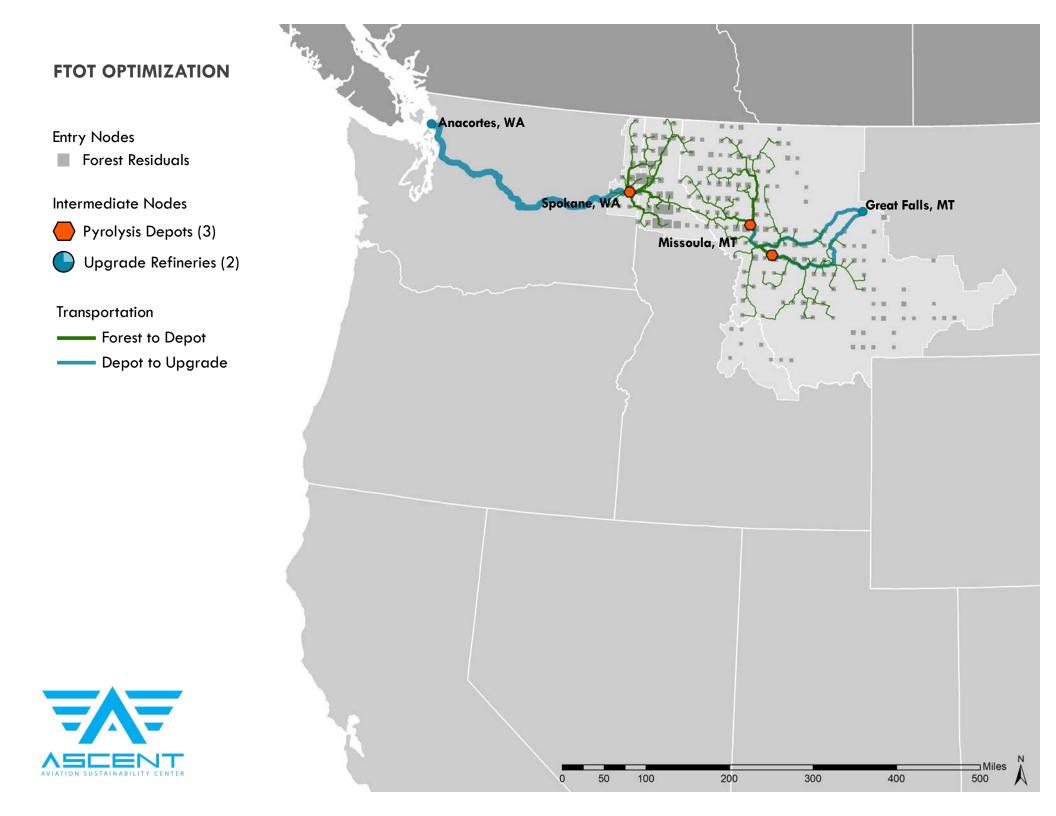
- Forest Residuals
- Petroleum Refineries
- ▲ Large Airports

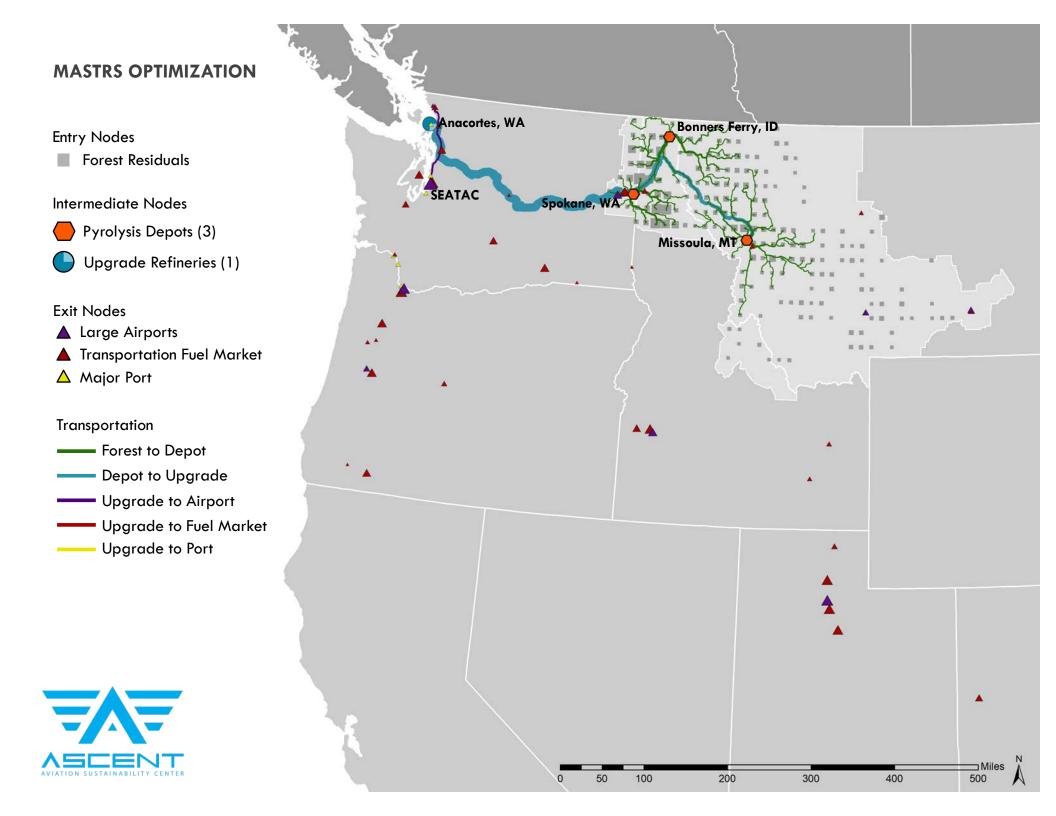
### **Pyrolysis Depot Selections**

- MASTRS Selections (3)
- **FTOT** Selections (3)









### **MASTRS OPTIMIZATION**



Forest Residuals

### Intermediate Nodes

- Pyrolysis Depots (3)
- Upgrade Refineries (1)

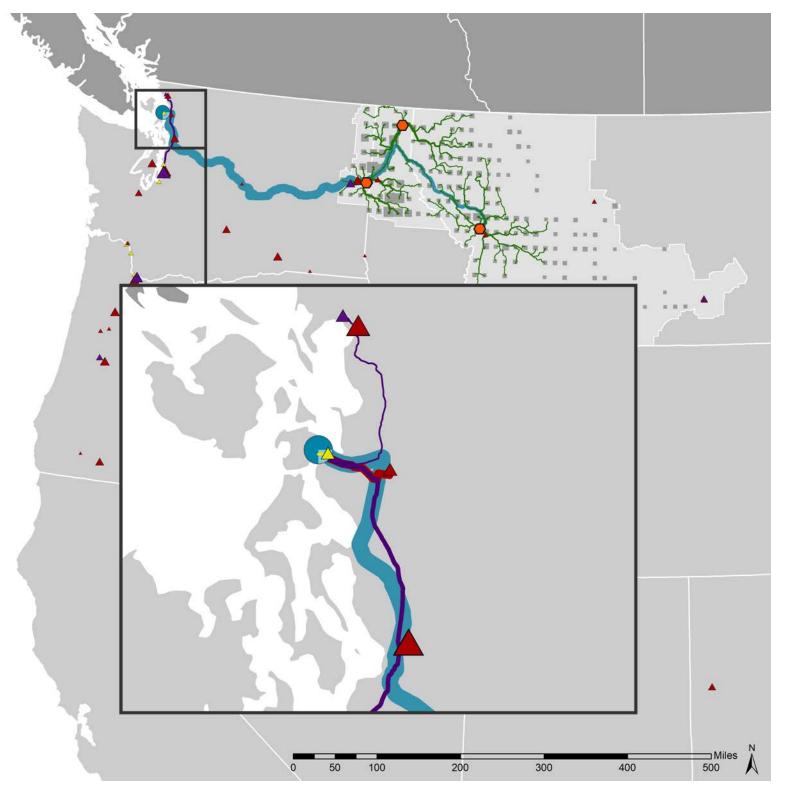
#### Exit Nodes

- ▲ Large Airports
- ▲ Transportation Fuel Market
- △ Major Port

### Transportation

- ----- Forest to Depot
- ----- Depot to Upgrade
- ----- Upgrade to Airport
- ------ Upgrade to Fuel Market
- Upgrade to Port







# THANK YOU